Model: 74

Aluminum Bronze, Ductile Iron, Carbon Steel or Stainless Steel SURE CHECK™ Valves Sizes: 2"- 48" (50 - 1200mm)

Typical Service

- Designed for liquids and gases where flow reversal can cause surge and water hammer.
- Elastomer seats provide bubble-tight shutoff.

Features

- Compact design with short face-to-face dimensions for minimum space requirements.
- Dual shaft design allows interchangeability of shafts.
- Torsion springs close the valve prior to flow reversal.
- Torsion springs exert a lifting motion on the discs, enabling the center "heel" to open first.
 This prevents excessive wear of the seat in this area, and provides a consistent wear pattern and long sealing capability.
- Downstream stop shaft stabilizes the discs at high flow rates and prevents them from striking each other, which can cause premature wear, stress on the shaft, and chattering.

Construction

- Robust cast body is wafer style, featuring compact face-to-face dimensions.
- Designed to fit within ANSI bolt circles.
- Variety of trim and seat materials are available, including overlay and metal-to-metal.

Installation

- Can be installed horizontally or vertically.
 - Consult factory for downward vertical flow applications.
 - In horizontal applications, shaft should be in vertical orientation.
- Good piping practice recommends installing a distance of 5 to 10 pipe diameters from elbows, pumps, or others turbulence-creating devices.
- Mueller Steam Specialty strongly recommends the installation of a strainer ahead of the pump to ensure protection of both the pump and the valve from foreign particles.

Special Coatings or Treatments

• For Stainless Steel, pickling and passivation available on request, consult factory

Approvals/Specifications

Applicable ASTM, ANSI, and API standards

Testing

• API 598

Pressure / Temperature – Non-Shock Model Material Rating 740psi @-20°F to 100°F 74D Carbon Steel 51.02 bar @ 37.78°C 320psi @ 850°F 22.06 bar @ 454.44°C 74B Al-Brz 500psi @-20°F to 150°F 34.47 bar @ 65.56°C 350psi @ 350°F 24.13 bar @ 176.67°C 74H 720psi @-20°F to 100°F **Stainless** Steel 49.64 bar @ 37.78°C 420psi @ 850°F 28.96 bar @ 454.44°C 640psi @-20°F to 100°F Ductile Iron 44.13 bar @-28°C to 37°C 450psi @ 650°F 31 bar @ 343.3°C

74 Class 300



Model 74

NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative



^{*}Max. temp. depends on seat and spring material. See ordering code.

Materials

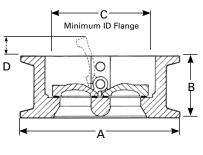
	74B	74D			
Body:	Aluminum Bronze ASTM B148	Carbon Steel ASTM A216 Gr. WCB			
Disc:	Stainless Steel ASTM A351 Gr. CF8M	Carbon Steel ASTM A216 Gr. WCB			
Shaft/spring:	316 SS	316 SS			
Seat:	Buna-N	Buna-N			

	74H	741
Body:	Stainless Steel ASTM A351 Gr. CF8M	Ductile Iron ASTM 536
Disc:	Stainless Steel ASTM A351 Gr. CF8M	Ductile Iron ASTM 536
Shaft/spring:	316 SS	316 SS
Seat:	Buna-N	Buna-N

See SURE CHECK™ Valves section of the Mueller Steam Specialty Engineering binder for alternate materials and How to Order options.

Dimensions and Weights

SIZE DIMENSIONS						WEI	WEIGHT				
		Α		B C		; [D				
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kgs.
2	50	43//8	111.1	23/8	60.3	_	_	_		5½	2.5
21/2	65	51//8	130.2	2 5⁄8	66.7	_	_			8	3.6
3	80	5 1// ₈	149.2	2 1//8	73.0	21/8	54.0	1/4	6.4	11½	5.2
4	100	71//8	181.0	27//8	73.0	311/16	93.7	7/8	22.2	16½	7.5
5	125	81/2	215.9	3¾	85.7	4 ⁷ / ₁₆	112.7	1	25.4	28	12.7
6	150	97/8	250.8	31//8	98.4	5 %	142.9	13/8	34.9	35	15.9
8	200	121/8	308.0	5	127	71/4	184.2	13/4	44.5	73	33.1
10	250	141/4	358.8	5 3⁄4	146.1	9%16	242.9	2 ³ / ₄	69.9	130	59.0
12	300	165%	422.3	7 1//8	181.0	1111/4	285.8	3	76.2	171	77.6
14	350	191/8	485.8	83/4	222.3	95/8	244.5	2	50.8	228	103.4
16	400	211/4	539.8	91/8	231.8	12 ¹¹ / ₃₂	313.5	33/32	78.6	315	142.9
18	450	231/2	596.9	10¾	263.5	131/32	337.3	31/8	79.4	415	188.0
20	500	25¾	654.1	11½	292.1	1431/32	380.2	35/8	92.1	570	258.6
24	600	30½	774.7	12½	317.5	195/32	486.6	5 ³ ⁄ ₁₆	131.8	780	353.8
30	750	37½	952.5	141/2	368.3	26 ½	673.1	821/32	219.9	1400	635
36	900	44	1117.6	191/4	489.0	30	762	71/2	190.5	2600	1180
42	1050	45½*	1155.7	22 %	568.3	41	1041.4	14¾	374.7	3500	1588
48	1200	52*	1320.8	24¾	628.7	40	1016.0	14½	368.3	4600	2087



Model 74

Apply for Certified Drawings.

Mueller Steam Specialty product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Mueller Steam Specialty Technical Service. Mueller Steam Specialty reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Mueller Steam Specialty products previously or subsequently sold.



^{*}For SP-44 steel flanges. Also available for 250 iron flange bolting.